



Dart Aerospace Ltd.
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D5101-5

Job Sheet 182172



Part No: D5101-5

Job Qty: 24 ea

Part Name: Insert



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 9/2/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C SHEET 4 IPP REV:A NEW ISSUE 14-12-18 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	9/2/18	9/2/18	0.00	0.00	Start Up Machining-3		JB 18-08-31
100	Doosan	24 pcs	9/2/18	9/2/18	0.03	1.83	Doosan		JB 18-08-31
120	QC	24 pcs	9/2/18	9/2/18	0.00	0.00	QC8		JB 18-08-31
130	HandFinish	24 pcs	9/2/18	9/2/18	0.00	0.47	HandFinish1		JB 18-08-31
150	QC	24 pcs	9/2/18	9/2/18	0.00	0.00	QC7-4		JB 18-08-31
160	Packaging	24 pcs	9/2/18	9/2/18	0.00	0.00	Packaging3-2		JB 18-08-31
170	QC21-SA	24 Ea	9/2/18	9/2/18	0.00	0.00	QC21		JB 18-08-31

Part Op 100 - TURN AS PER FOLIO FB 358
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	1.0080 ft (.042 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	1	56	0

Part Specifications

Spec No	Description	Target/Tolerance
1	Insert	0.563inches
2	Insert	0.160inches
3	Insert	0.500inches
4	Insert	0.060



Container No: S107425



Part: D5101-5

Job No: 182172

Serial No/Batch: S107425

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/31/18

DAS
62
9-89

2AD
53
0-88